

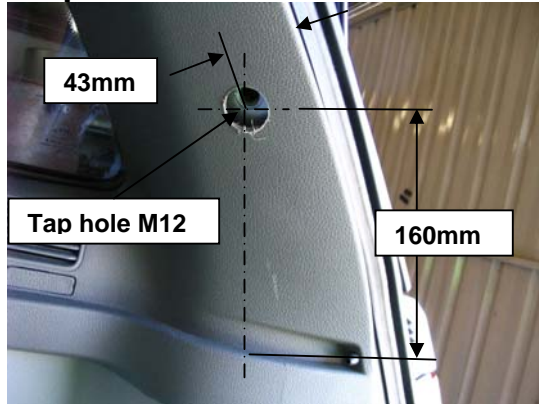
# Ford Territory Wagon – 2004

## Spare Wheel Carrier Mounting Instructions – SP215

### Step 1

Remove drivers side rear cargo tie down fitting.

### Step 2



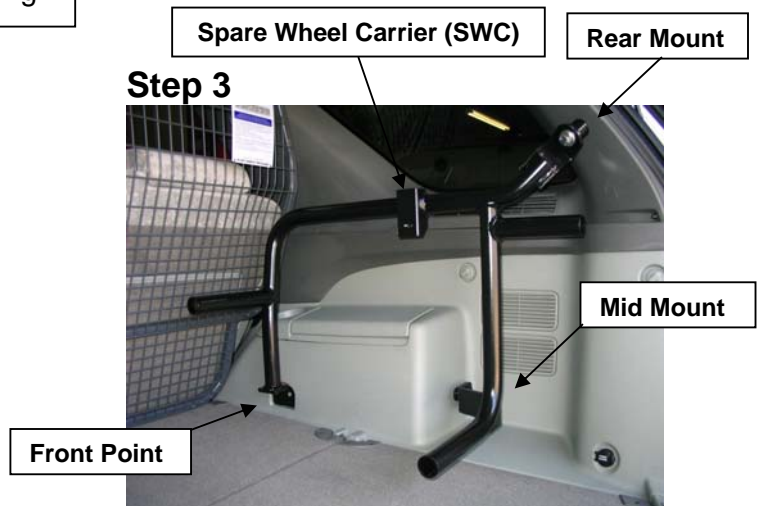
Mark position of hole as shown and use a 22mm diameter hole saw. Cut hole thru plastic trim only to access seat belt mounting point. **Tip:** Use 6mm pilot drill first to check alignment of seat belt point and adjust hole position if necessary. Tap hole M12.

### Step 4



Use a long 6mm drill bit and drill thru plastic trim and wheel arch keeping the drill straight and horizontal. Use 38mm hole saw to cut a hole thru trim only. Drill out 6mm hole in wheel arch using a 13mm drill bit.

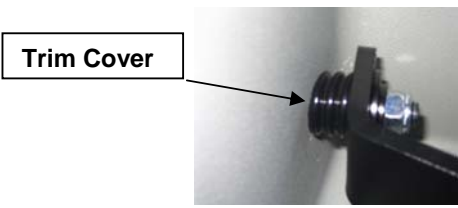
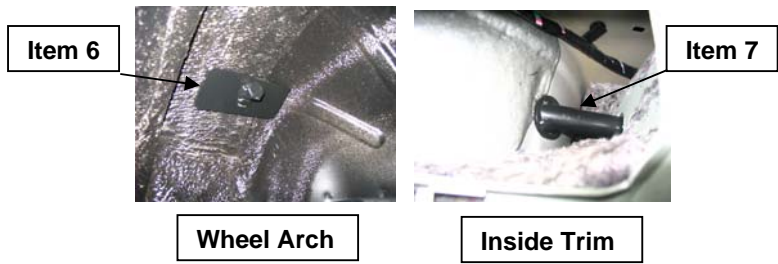
### Step 3



Mount SWC using the cargo tie down fitting screws you removed earlier to loosely fix the front mount. Use **items 9,11,10 8 &15** (refer SWC diagram) to loosely fix the rear mount. Level upright SWC frame and tighten screws. Mark mid mount hole position thru bracket onto plastic trim.

### Step 5

Deburr hole and provide corrosion protection. Seal hole with silicon and assemble **item 6** thru hole. Assemble **item 7** thru plastic trim ensuring it meets flat with wheel arch.



Fit trim cover **item 15** before assembling the SWC.

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### Step 6



Replace original front mount screws with **items 13 & 14**. Tighten all mounting points hardware to the recommended torque settings listed below. Refer to SWC diagram for hardware assembly items and locations.

### Step 7



Mount spare wheel as shown ensuring wheel clearance to cargo barrier and rear plastic trim Using **item 2**, clamp spare wheel by hand then tighten with the wheel brace.

Fixing hardware – M6 Grade 8.8.  
Recommended Torque Setting – 6.5 Nm.

Fixing hardware – M10 Grade 8.8.  
Recommended Torque Setting – 31 Nm.

Fixing hardware – M12 Grade 8.8.  
Recommended Torque Setting – 54 Nm.

**NOTE:** It is the fitters responsibility to ensure that all Clauses of AS 1425 are met in full, together with any other applicable State or Federal legislative requirements for a given vehicle installation.